

5/25

DART AEROSPACE LTD	Work Order:	23411
Description: Console Side RH (206 Hi-Slope)	Part Number:	D2602-2
Note: Issue with Part Number D2602-1		
Dwg: D2602 Rev. A1	Qty:	105
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: To be made in multiples of 10	JA	05.05.20	10
2	MV	Cut Blank per template DT8243 Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch <u>M17437</u>	JE	05.06.20	10
3	MV	Machine as per Folio FA145 and Dwg D2602 Stack of 10 Identify as D2602-2	SA	05.06.19	5
4	QC2	Inspect parts as they come off the CNC machine	SA	05.06.19	5
5	QC8	Second check	GP	05.06.27	5
6	GA	Deburr	FF	05.06.28	5
7	GB	Form as per Dwg D2602	J	05.06.28	5
8	QC5	Inspect work to Step 7	SB	05.06.28	5
9	FP	Acid etch and Alodine as per QSI 005 4.1	FF	05.06.29	5
10	QC3	Inspect work to Step 9	CL	05/07/04	5
11	ST	Identify and Stock	CL	05/07/04	5
12	AC	Cost / part <u>32.49</u>	AP	05/07/05	5
13	DC	Close W/O <u>21.83</u> Inspect Level 21	JA	05.07.15	5

PTO

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.25	Added Inspection Levels	DM	
D	02.06.04	Added Alodine finish TSR 1290	NG	
E	04.02.25	Reformat	KJ/RF	

RELEASED

04.05.06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 23411		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-06-20	3	5x D2602-2 folio not clear for dwell pin location. Parts machined to high up and bottoms came up short	<i>[Signature]</i>	Scrap: destroy Ensure dwell pin location is clearly indicated from folio to base plate.	<i>[Signature]</i> 05.06.20	<i>[Signature]</i> (05.06.20)	<i>[Signature]</i> 05.06.20	<i>[Signature]</i> 05.06.20

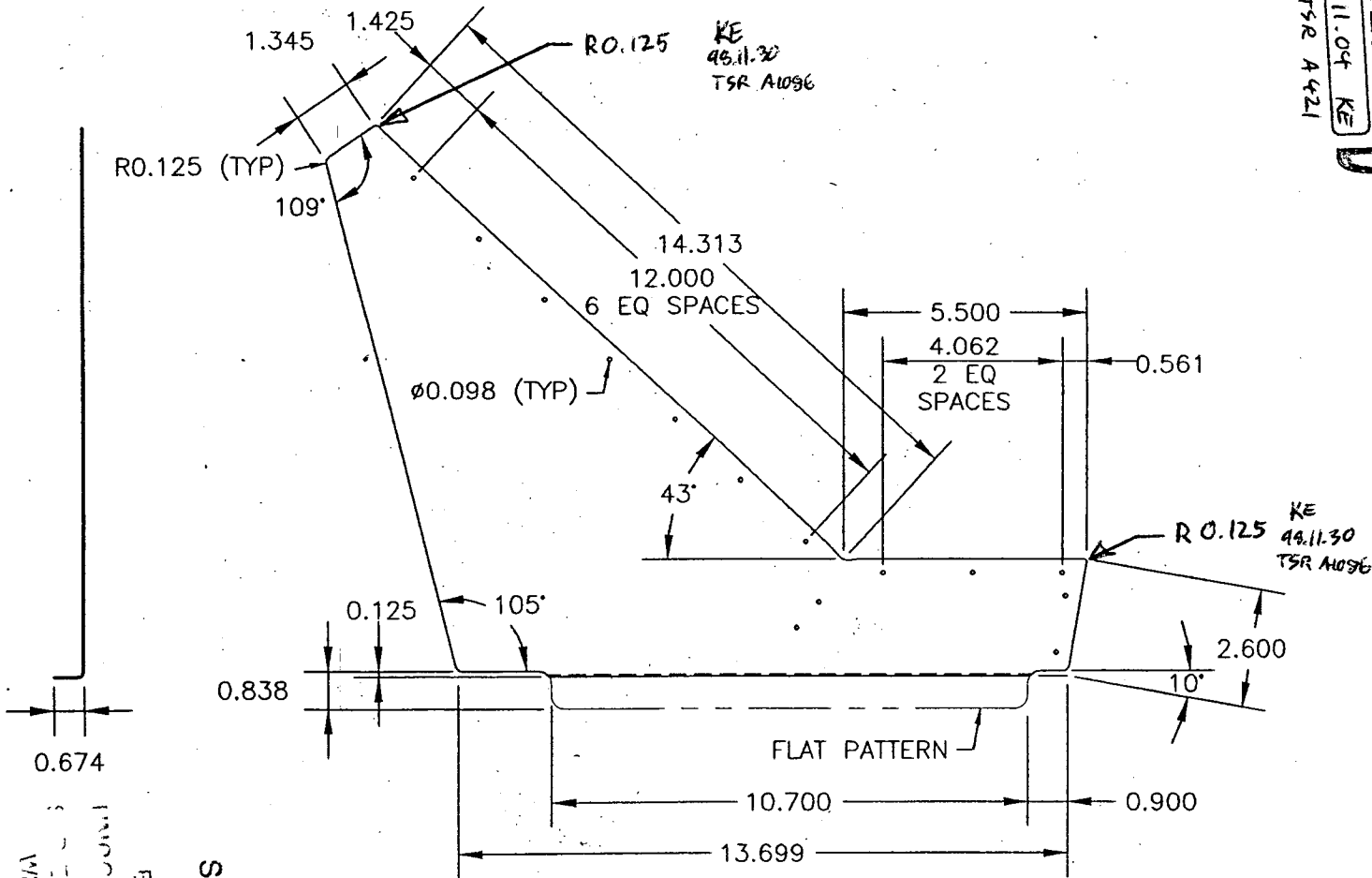
Part No: D2602-2 PAR #: N/A Fault Category: ENG - PROG NCR: ☒ Yes ☐ No DQA: *[Signature]* Date: 05.07.15
 NOTE: Date & initial all entries QA: N/C Closed: *[Signature]* Date: 05.07.15

DART

QA CONTROL

RELEASED
97.11.04 KE
TSR A421

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED KE	APPROVED B.W.	DRAWING NO. D2602	REV. A
DATE 97.10.22		TITLE CONSOLE SIDE	SHEET 1 OF 1
			SCALE 1:4
A	97.10.22	D2602 WAS D206-547-21/-22	
AI	02.06.04	ADD FINISH	



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
PROFILE CONTROLLED BY FOLIO H2602
BEND RADIUS 0.093
FINISH: CHEMICAL CONVERSION COAT PER PART Q51005 4.1 **AI**
D2602-1 SHOWN
D2602-2 OPPOSITE

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ENGINEERING

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TEST TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

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NO. 2341